

Date: Wednesday, 9/19/2007 10:13:04 AM  
 User: Eric Charbonneau

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 34706  
 Estimate Number : 13022  
 P.O. Number :  
 This Issue : 9/19/2007 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : MACHINED PARTS  
 Previous Run :  
 Written By : *E*  
 Checked & Approved By :  
 Comment : est rev A new issue 07.09.19 EC verified by:JLM

Drawing Name : CUFF

Part Number : D36591

Drawing Number : D3659 UNDER REV

Project Number : N/A

Drawing Revision : U/R

Material :

Due Date : 9/24/2007

FOR ENGINEERING USE ONLY

Qty: 4 Um: Each

PROTOTYPE

## Additional Product

Job Number:



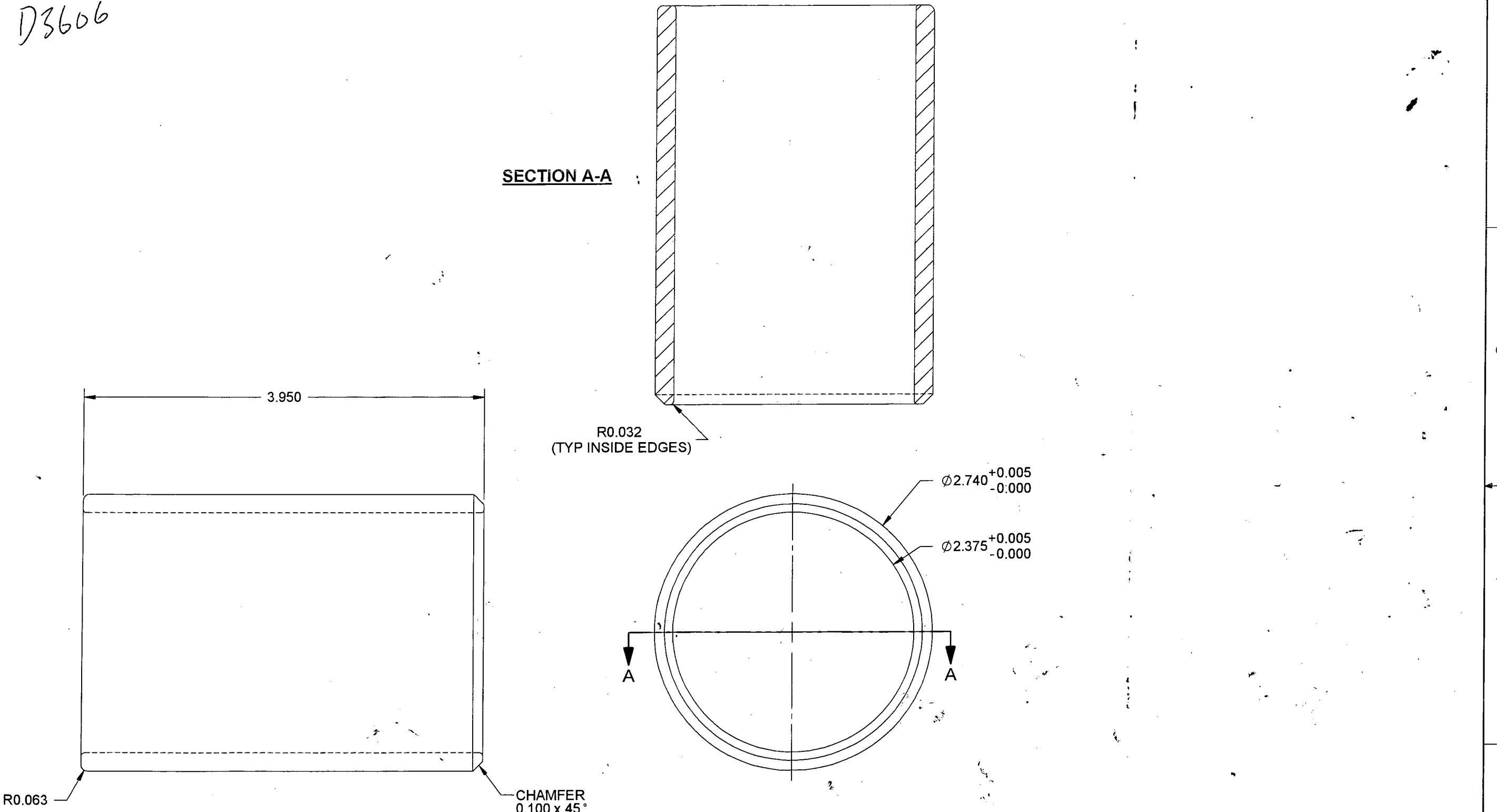
Seq. #:	Machine Or Operation:	Description :
1.0	D6009129P	Crosstube Material   <b>Comment:</b> Qty.: 0.3460 Each(s)/Unit Total : 1.3839 Each(s) D6009-129 X-TUBE MATERIAL batch: <i>B26548</i>
		 <div style="border: 1px solid black; padding: 2px;"> <b>CERTIFICATE OF CONFORMITY</b>  <b>REQUIRED</b> </div> <i>E</i> 07.09.18 (4)
2.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE   <b>Comment:</b> MORI SEIKI CNC LATHE LARGE
		 <i>E</i> 07.09.18 (4) <i>N/A</i> 1-Turn as per folio FA 707 & DWG D3659, FOLIO REV: <i>N/A</i> DWG REV: <i>A</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE   <b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK   <b>Comment:</b> SECOND CHECK
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1   <b>Comment:</b> HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1
		<i>E</i> 07.09.19 (4) <i>E</i> 07.09.19 (4) <i>E</i> 07.09.19 (4)

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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: CUFF
Job Number: 34706		Part Number: D36591
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP  <b>ENGINEERING APPROVAL</b>
Comment: INSPECT WORK TO CURRENT STEP		 <i>(P 07.09.24) ④</i>
7.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock <i>b</i> Location: _____		<b>FOR ENGINEERING USE ONLY</b> N/A <i>(P 07.09.24)</i>
8.0	QC21	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE		<i>(A 07.09.25)</i>
Job Completion		 <i>U 07.09.28</i>

REF D3606



**D3659-1 CUFF**

- NOTES:
- 1) MATERIAL: 7075-T6/T6511 SEAMLESS TUBE (WW-T-700/7 OR QQ-A-225/9 OR QQ-A-200/11)  
(CAN MAKE FROM D6005, D6006, D6009, OR D6011)
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DAR QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) WEIGHT: 0.58 lbs

A	New Issue	CP	07.07.07
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	
MFG. APPR.		D3659	REV. A
APPROVED		SHEET 1 OF 1	
DE APPR.		TITLE	
DATE	07.07.07	SCALE	
		CUFF	1:1
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DART AEROSPACE LTD	Work Order:	34706
Description:	Part Number:	IJ3659-1
Inspection Dwg:	Rev:	Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

First Article       Prototype

Measured by:	
Date:	07.09.19

Audited by:	<u>AS</u>
Date:	07/09/19

Prototype Approval:	<i>C</i>
Date:	62.09.19

Date:	07.09.19	Date:	07.09.19	Revised by	Approved
Rev	Date	Change		KJ/RF	
A		New Issue			